BioPAT® Chemometrics Toolbox
New Opportunities for Efficient Bioprocess Development and Manufacturing
BioPAT® Chemometrics Toolbox
Increase Efficiency and Assure Quality

During the past few years, usage of multivariate methods in development and manufacturing processes has dramatically increased. Especially after the introduction of concepts like Process Analytical Technology (PAT) and Quality by Design (QbD), chemometrics is regarded as a central approach for increasing the efficiency of biotechnological processes and product development. In addition, it is a sophisticated tool for preventing or mitigating the risk of producing a poor quality product.

Design of Experiments (DoE) is considered best practice for knowledge building. Multivariate Data Analysis (MVDA) techniques are increasingly being used for scale- and batch-to-batch comparison investigations, and are making inroads into continuous real-time quality control and assurance.

Integrating and merging the capabilities of advanced chemometric methods into our scalable process control software BioPAT® MFCS/win enables both operators and management to look into systematic cost savings besides ensuring process reliability, safety and robustness.

Good to Know

- Choose between stand-alone or MFCS/win linked versions
- Special enterprise and university licenses available
- Free demo-versions for download at www.sartorius.com
- Comprehensive service and support solutions
BioPAT® MODDE is a state-of-the-art DoE software package that is used by scientists, engineers and statisticians alike to help understand complex processes and products.

BioPAT® MODDE enables fast and effective identification of critical process parameters (CPPs) and, subsequently, establishment of a Design Space, resulting in reduced bio-process complexity and increased process understanding. This, in turn, facilitates process transfers. The Design Space tools provided by BioPAT® MODDE present a region of operability that meets risk analysis specifications and that guides engineers in determining how likely it is that their experiments will truly identify the most reliable operating region.

BioPAT® SIMCA is the benchmark software tool for scientists, engineers, researchers, product developers and others striving to gain information from large quantities of data. This software tool enables easy post-batch interpretation and analysis of large process data sets, gives a summary of all types of process information, key trends, correlations and patterns all in one convenient data model and permits faster troubleshooting. As a result, this reduces the risk of costly downtime.

Continuous real-time quality control and assurance is a highly desired state in biopharmaceutical manufacturing, which can be achieved by sophisticated process control strategies that use multivariate monitoring techniques to prevent or mitigate the risk of producing a poor quality product.

BioPAT® SIMCA-online is a highly efficient software release for realtime multivariate statistical process monitoring and control of previously established Design Spaces based on current process parameters and (spectro-) analytical data. The software permits early detection of process deviations and provides user guidance for identifying potential root causes by displaying easy-to-understand graphics. This not only results in improved health, safety and environmental (HSE) performance, but also in enhanced control and assurance of the overall process and product quality.
Upstream Applications

Accelerate Development and Optimize Production

DoE for optimization of growth and production culture media to identify a better selection and quantitative composition of medium factors

DoE for screening and optimization of basic process variables to define a better physical environment for cell growth and improved protein production

MVDA on historical production data for troubleshooting, understanding limitations of available data and seeing the opportunity for improvements

MVDA for scale-up evaluation and comparison of cell culture systems to mitigate risk of different scale-up performance and verify the findings of the small-scale studies for generation of process signatures

Process trajectories for real-time cultivation monitoring with MVDA-online for early detection of process deviations with guidance to potential root cause
DoE and MVDA for robustness and validation studies of virus inactivation with focus on product quality and safety

DoE for optimization of purification conditions to identify best binding capacity for impurities

DoE for filterability studies to optimize flow rates for an optimum filtration scheme and material compatibility

DoE for optimization of freeze and thaw rates for process development and stability studies using a minimal amount of product

DoE for robustness studies of crossflow filtration conditions together with MVDA for multivariate statistical purification monitoring

Sartobind® Pico
Sartobind® 96-well plates
Sartobind® Nano

SARTOFLOW® crossflow systems
UVivatec®
Zero-T system
Celsius® S3

Downstream Applications
Optimize Purification and Establish Robustness
BioPAT® MODDE

Naturally it is most important for researchers and engineers when developing new products, but we also see it as a way of structuring our experiences and minimising the number of experiments.

Are you concerned about risk mitigation?
- Create knowledge around process and quality assays to demonstrate product and process comparability for manufacturing
- Define design space as “window of operation” for efficient scale-up qualification and ensure a drug product meeting the defined quality
- Science- and risk-driven process optimization to determine a manufacturing processes that will ensure production of a high quality product

Do you want to reduce costs?
- Speed up development of new therapeutics with less effort due to smaller number of experiments needed to determine critical process parameters
- Optimize many parameters at the same time which allows reduction of development costs and time-to-production
- Statistical analysis and evaluation result in less variation and costly deviation handling due to understood operating range

Do you strive for seamless transferability?
- Establish acceptance criteria for process and product comparability between the sending and receiving site
- Improve process robustness to reduce the chance of surprises during the qualification campaign
- Less process validation effort due to reduced number of critical process parameters which must be monitored or controlled
During process development, MVDA contributes significantly in a structured way to evaluating and visualising data stemming from lab and pilot scale.

We had the most successful experience applying MVDA in a retrospective way. Overall, a 40% increase of yield have been gained. Now, due to this success the installation of an online MVDA control system is planned for the next months.

- Assessment, control and ongoing process reviews with focus on product quality and patient safety
- Establish scale-up strategies based on process and equipment knowledge to mitigate the risk of different performance
- Improved process understanding and reduced ambiguity mitigates risks associated with uncertainty
- Time resolved design space verification enables real time release which in turn saves testing time and unblocks resources
- Early fault detection and isolation saves batches and prevents expensive post-process deviation handling
- Real-time quality assurance without subject matter experts, so that shop floor teams are able to respond immediately to ongoing challenges
- Standardized process analysis across sites and scales facilitates flexible workforce
- Assess process comparability with respect to the most significant process parameters, e.g. product quality and titer
Sales and Service Contacts
For further contacts, visit www.sartorius-stedim.com

Europe

Germany
Sartorius Stedim Biotech GmbH
August-Spindler-Strasse 11
37070 Gottingen
Phone +49.551.308.0
Fax +49.551.308.3289

Sartorius Stedim Systems GmbH
Robert-Bosch-Strasse 5 – 7
34302 Guxhagen
Phone +49.5665.407.0
Fax +49.5665.407.2200

France
Sartorius Stedim FMT S.A.S.
ZI des Paluds
Avenue de Jouques – CS 91051
13781 Aubagne Cedex
Phone +33.442.845600
Fax +33.442.845619

Sartorius Stedim France SAS
ZI des Paluds
Avenue de Jouques – CS 71058
13781 Aubagne Cedex
Phone +33.442.845600
Fax +33.442.846545

Austria
Sartorius Stedim Austria GmbH
Franzosengraben 12
1030 Vienna
Phone +43.1.7965763.18
Fax +43.1.796576344

Belgium
Sartorius Stedim Belgium N.V.
Leuvenssteenweg, 248/B
1800 Vilvoorde
Phone +32.2.756.06.80
Fax +32.2.756.06.81

Hungary
Sartorius Stedim Hungária Kft.
Kagyó u. 5
2092 Budapest
Phone +36.23.457.227
Fax +36.23.457.147

Italy
Sartorius Stedim Italy S.p.A.
Via dell’Antella, 76/A
50012 Antella-Bagno a Ripoli [FI]
Phone +39.055.63.40.41
Fax +39.055.63.40.526

Netherlands
Sartorius Stedim Nederland B.V.
Phone +31.30.60.25.080
Fax +31.30.60.25.099
filtratie.nederland@sartorius-stedim.com

Poland
Sartorius Stedim Poland Sp. z o.o.
ul. Wzresinska 70
2092 Budakeszi
Phone +36.23.457.227
Fax +36.23.457.147

Russian Federation
LLC “Sartorius ICR”
Uralskaya str. 4, Lit. B
199155, Saint-Petersburg
Phone +7.812.327.5.327
Fax +7.812.327.5.323

Spain
Sartorius Stedim Spain, S.A.U.
Circuito Circunvalación Poniente
No. 149
53100, Estado de México
México
Phone +52.5555.62.1102
Fax +52.5555.62.2942

Switzerland
Sartorius Stedim Switzerland AG
Ringstrasse 24 a
8171 Tagelswangen
Phone +41.52.354.36.36
Fax +41.52.354.36.46

U.K.
Sartorius Stedim UK Ltd.
Longmead Business Centre
Blenheim Road, Epsom
Surrey KT19 9QQ
Phone +44.1372.737159
Fax +44.1372.726171

USA
Sartorius Stedim North America Inc.
5 Orville Drive, Suite 200
Bohemia, NY 11716
Toll-Free +1.800.368.7178
Fax +1.631.254.4253

Argentina
Sartorius Argentina S.A.
Avend. Senador Vergyueco 2962
São Bernardo do Campo
CEP 09600-000 – SP – Brasil
Phone +55.11.4362.8900
Fax +55.11.4362.8901

Brazil
Sartorius de México S.A. de C.V.
Circuito Circunvalación Poniente
No. 149
53100, Estado de México
México
Phone +52.5555.62.1102
Fax +52.5555.62.2942

India
Sartorius Stedim India Pvt. Ltd.
#609/2-69/F, NH 48, Jakkasandra
Nelamangala Tq
562 123 Bangalore, India
Phone +91.80.4350.5250
Fax +91.80.4350.5253

Japan
Sartorius Stedim Japan K.K.
4th Fl., Daiwa Shinagawa North Bldg.
8-11, Kita-Shinagawa 1-chome
Shinagawa-ku, Tokyo, 140-0001 Japan
Phone +81.3.4331.4300
Fax +81.3.4331.4301

Malaysia
Sartorius Stedim Malaysia Sdn. Bhd.
Lot L3-E-1B, Enterprise 4
Technology Park Malaysia
Bukit Jalil
57000 Kuala Lumpur, Malaysia
Phone +60.3.8996.0622
Fax +60.3.8996.0755

Australia
Sartorius Stedim Australia Pty. Ltd.
Unit 5, 7-11 Rodeo Drive
Dandenong South Vic 3175
Phone +61.3.8762.1800
Fax +61.3.8762.1828

China
Sartorius Stedim Biotech (Beijing) Co. Ltd.
No. 33 Yu’an Road
Airport Industrial Park Zone B
Shunyi District, Beijing 101300
Phone +86.10.80426516
Fax +86.10.80426580

South Korea
Sartorius Korea Biotech Co., Ltd.
8th Floor, Solid Space B/D,
PangyoYenok-Ro 220, Bundang-Gu
SeongNam-Si, GyeongGi-Do, 463–400
Phone +82.31.622.5700
Fax +82.31.622.5799

Asia | Pacific

Singapore
Sartorius Stedim Singapore Pte. Ltd.
1 Science Park Road,
The Capricorn, #05-08A,
Singapore Science Park II
Singapore 117528
Phone +65.6872.3966
Fax +65.6778.2494

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